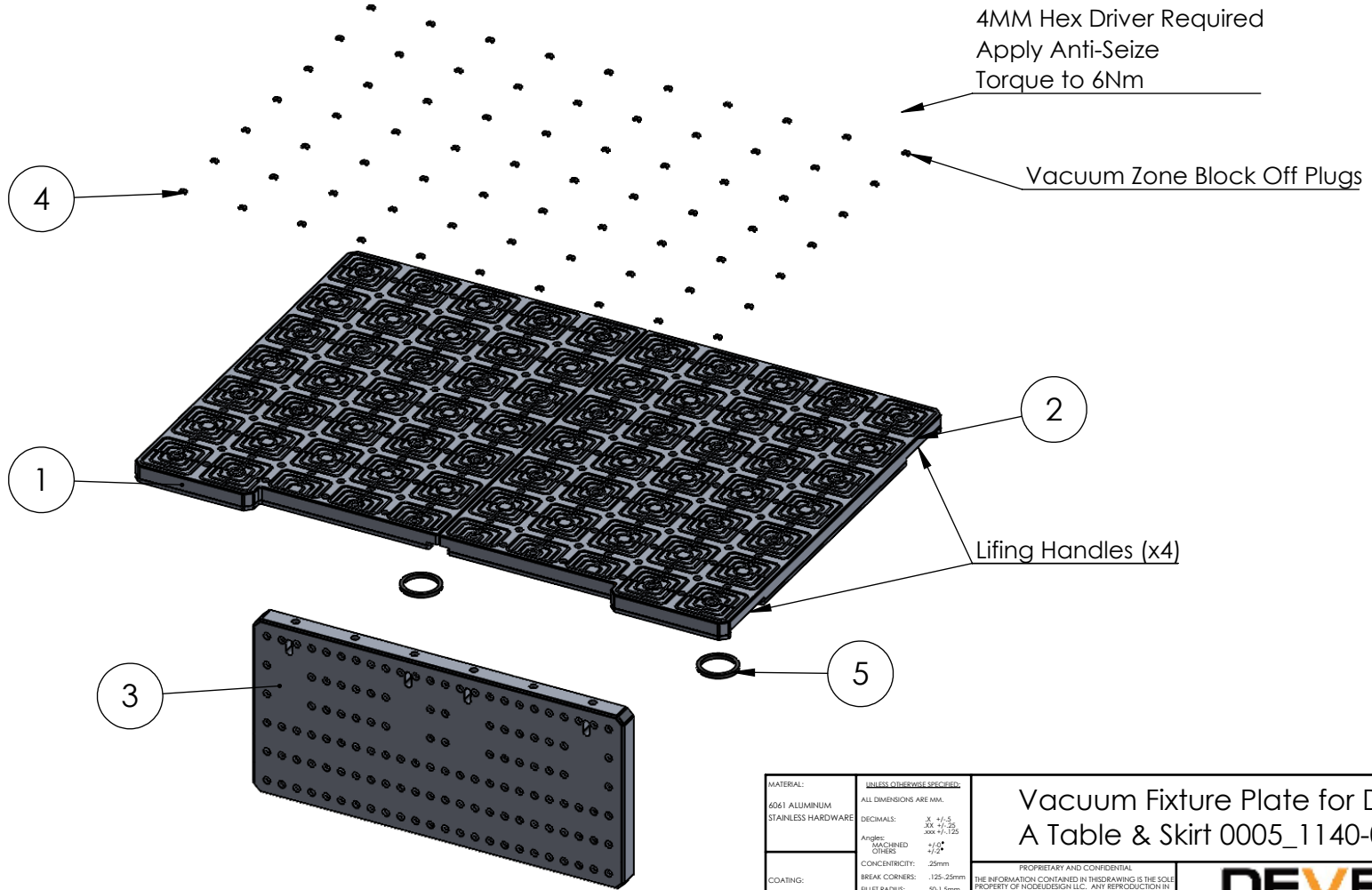
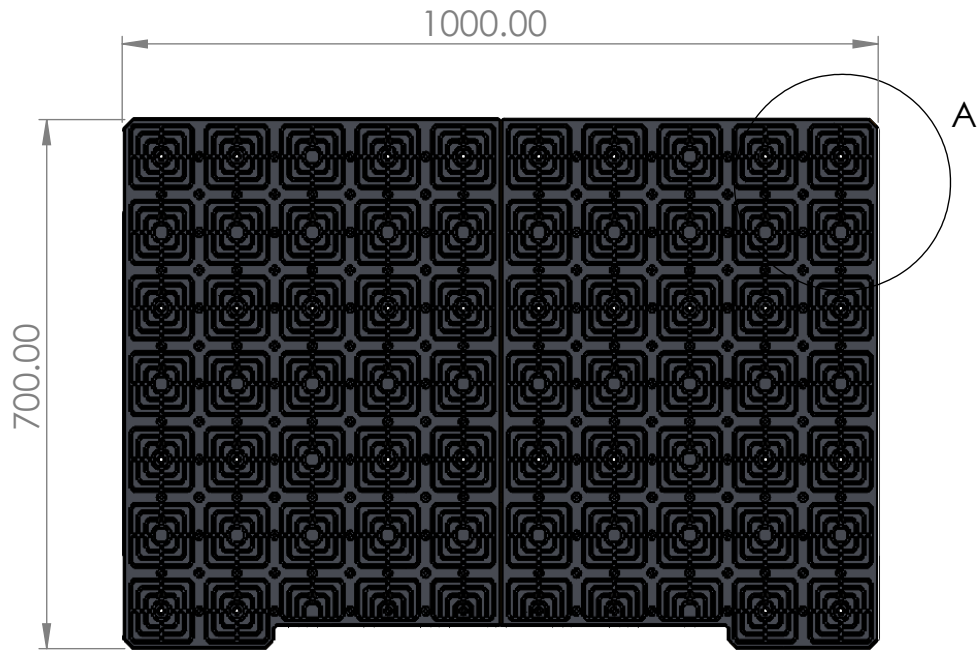


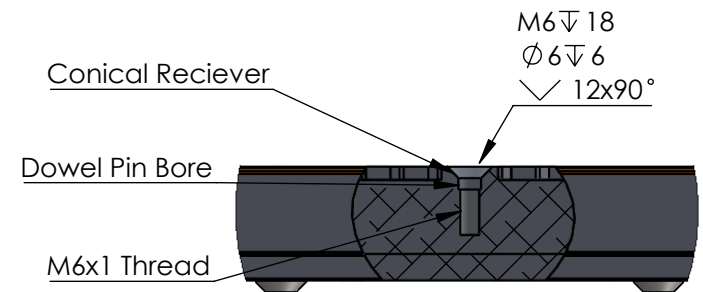
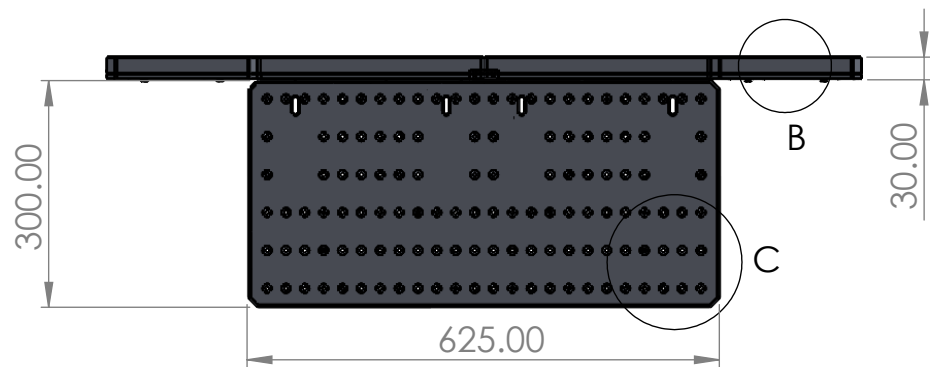
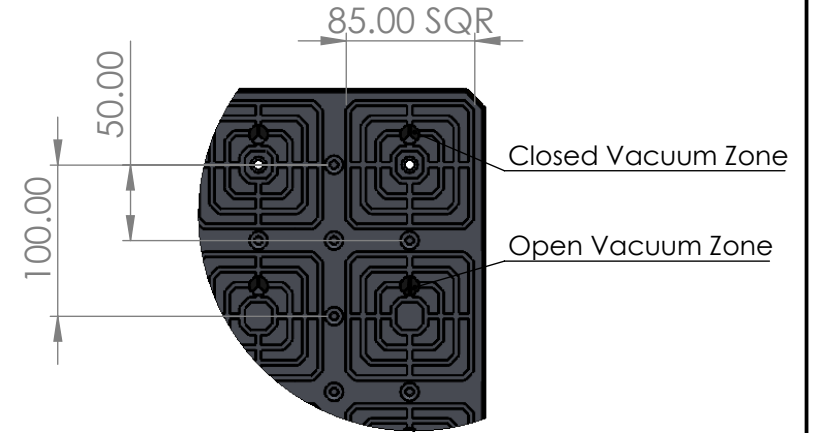
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	0005_1140-003-00 v.B01 A TABLE RIGHT ASSEMBLY	500MM X 700MM VACUUM PLATE	1
3	0005_1110-023-00 A TABLE VERTICAL PLATE	VERTICAL FIXTURE PLATE	1
1	0005_1140-003-00 v.B01 A TABLE LEFT ASSEMBLY	500MM X 700MM VACUUM PLATE	1
4	0005_1110-026-00 VACUUM PLUG	URETHANE VACUUM BLOCK OFF PLUG	70
5	0005_1110-027-00 VACUUM GASKET	URETHANE FAOM GASKET	2
8	0005_1110-026-00 Vacuum Plug		1



MATERIAL: 4061 ALUMINUM STAINLESS HARDWARE UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS ARE MM. DECIMALS: 3: +/- .5, .00 +/- .25, .000 +/- .125 Angles: MACHINED: +/- 0.125, OTHERS: +/- 0.25 CONDUCTIVITY: 25mm BREAK CORNERS: .125-.25mm FILLET RADIUS: .50-1.5mm SURFACE FINISH: 125 RMS		<b>Vacuum Fixture Plate for Datron M8 A Table &amp; Skirt 0005_1140-031-00</b>	
COATING:		PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF NODESIGN LLC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF IS STRICTLY PROHIBITED.	
NOTE:		DRAWN: MEM ENGR: MEM	DATE: 12/21/2021 DATE: 12/21/2021
		SIZE: A SCALE: MM	REV: A <b>MADE IN AMERICA</b> SHEET 1 OF 1 3RD ANGLE PROJECTION
WWW.DEVELOP-LLC.COM			

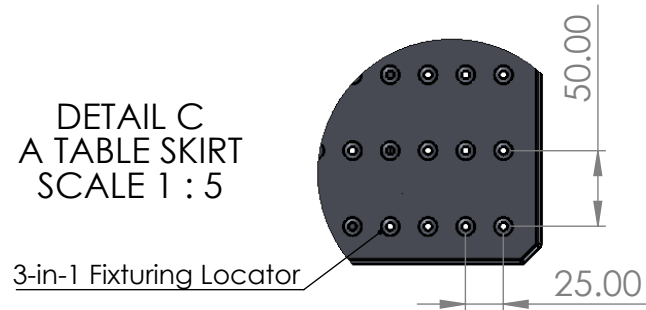


DETAIL A  
VACUUM ZONES  
SCALE 1 : 5



DETAIL B  
3-IN-1 FIXTURING LOCATOR  
SCALE 1 : 2

DETAIL C  
A TABLE SKIRT  
SCALE 1 : 5



MATERIAL: 6061 ALUMINUM STAINLESS HARDWARE		UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS ARE MM. DECIMALS: X ±.5 XX ±.25 XXX ±.125 Angles: MACHINED ±1/2° OTHERS ±1/2° CONCENTRICITY: .25mm BREAK CORNERS: .125-.25mm FILLET RADII: .50-1.5mm SURFACE FINISH: 125 RMS		Vacuum Fixture Plate for Datron M8 A Table & Skirt 0005_1140-031-00			
COATING:		PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF NODESIGN LLC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF IS STRICTLY PROHIBITED.		DRAWN: MEM		DATE: 12/20/2021	SIZE: A
NOTE:		ENGR: MEM		DATE: 12/21/2021		REV: A	
				SCALE: MM		WEIGHT: 90 GRAMS	
				SHEET 1 OF 1		3RD ANGLE PROJECTION	
				WWW.DEVELOP-LLC.COM			