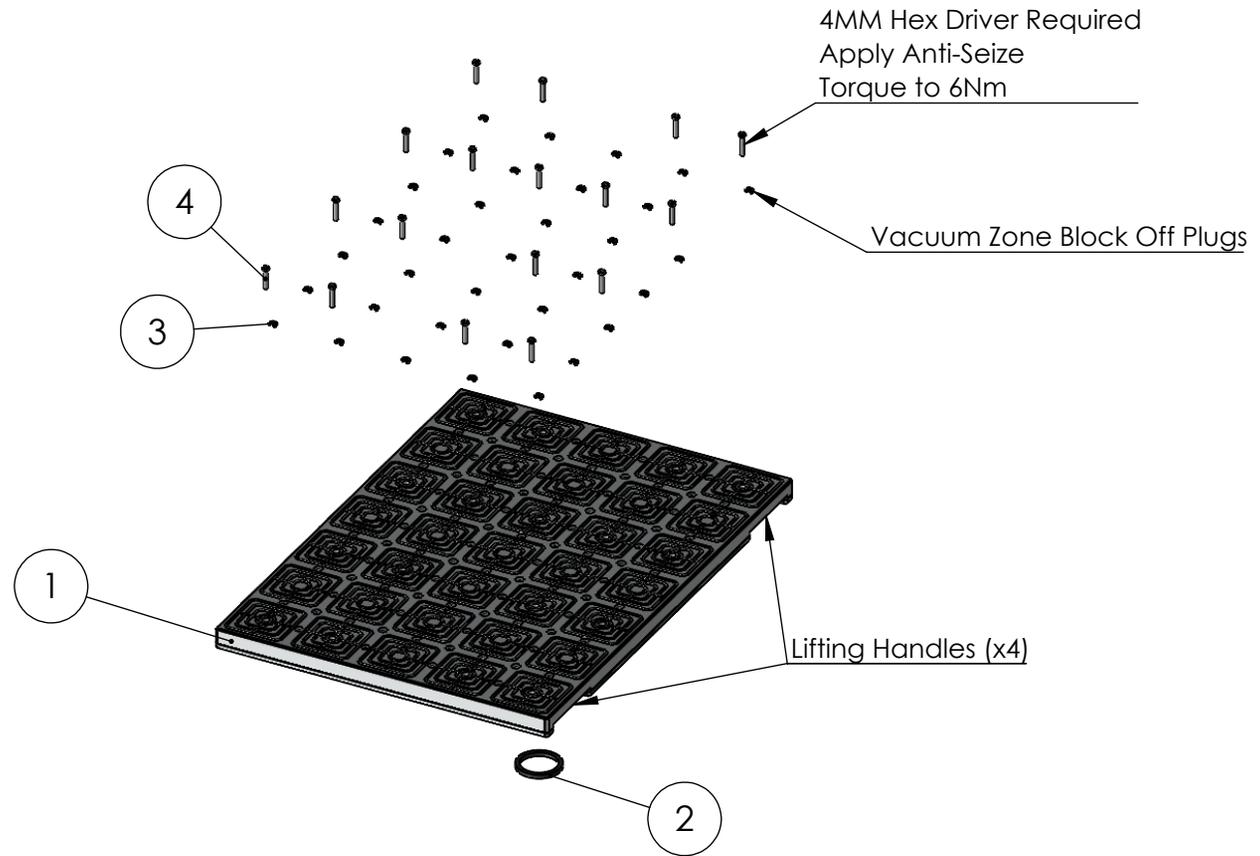
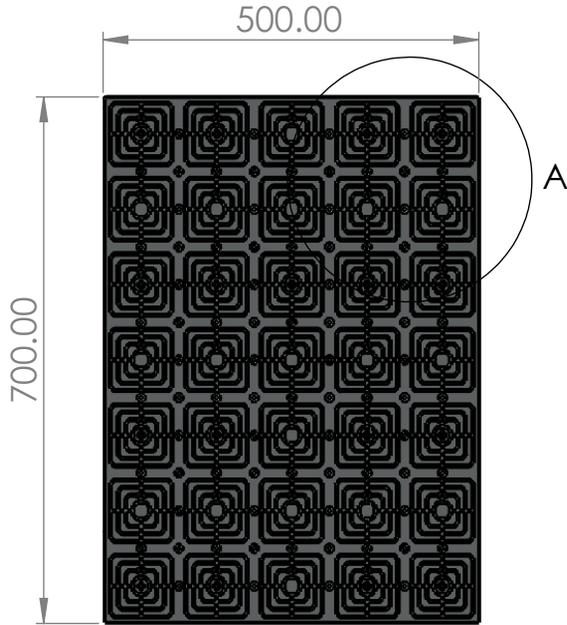


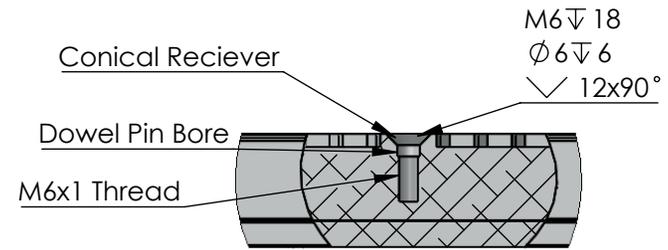
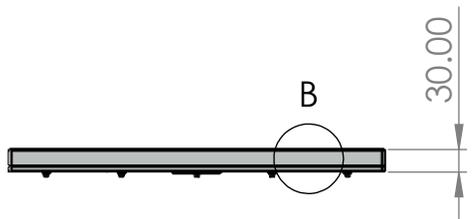
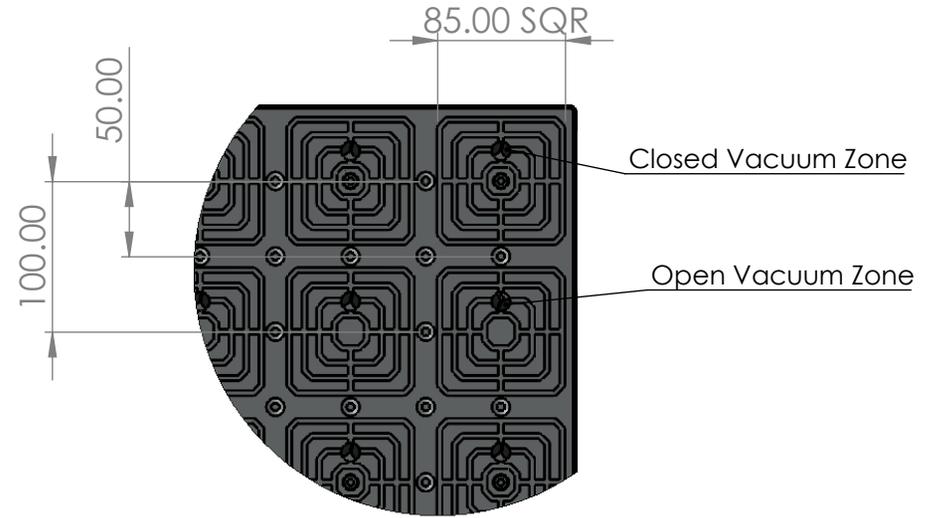
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	0105_1140-034-00 v.B01 STANDARD TABLE ASSEMBLY	500MM X 700MM VACUUM PLATE	1
2	0005_1110-026-00 Vacuum Plug	URETHANE VACUUM BLOCK OFF PLUG	35
3	0005_1110-027-00 Vacuum Gasket	KURETHANE FAOM GASKET	1
4	92855A625	M6X30 STAINLESS LOW-PROFILE SHCS	17



MATERIAL: 6061 ALUMINUM STAINLESS HARDWARE		UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS ARE MM. DECIMALS: X +/- .5 .XX +/- .25 .XXX +/- .125 Angles: MACHINED +/- 0.5 OTHER +/- 0.75 CONCENTRICITY: .25mm BREAK CORNERS: .125-.25mm FILLET RADIUS: .50-1.5mm SURFACE FINISH: 125 RMS		Vacuum Fixture Plate for Datron M8 0105_1140-034-00				
COATING:		<small>PROPRIETARY AND CONFIDENTIAL</small> <small>THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF NODESIGN LLC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF IS STRICTLY PROHIBITED.</small>		DEVELOP		<small>REV</small> MADE IN AMERICA		
NOTE:		<small>DRAWN/MEM</small> <small>ENGR: MEM</small>	<small>DATE: 12/21/2021</small> <small>DATE: 12/21/2021</small>	<small>SIZE</small> A	<small>SCALE: MM</small>	<small>WEIGHT: 90 GRAMS</small>	<small>SHEET 1 OF 1</small>	<small>3RD ANGLE PROJECTION</small>
<small>WWW.DEVELOP-LLC.COM</small>								



DETAIL A
VACUUM ZONES
SCALE 1 : 5



DETAIL B
3-IN-1 FIXTURING LOCATOR
SCALE 1 : 2

Vacuum Fixture Plate for Datron M8
0105_1140-034-00

MATERIAL: 6061 ALUMINUM STAINLESS HARDWARE	UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS ARE MM.	PROPRIETARY AND CONFIDENTIAL						
	DECIMALS: X +/- .5 XX +/- .25 XXX +/- .125 Angles: MACHINED +/0° OTHER: +/2° CONCENTRICITY: .25mm BREAK CORNERS: .125-.25mm FILLET RADIUS: .50-1.5mm SURFACE FINISH: 125 RMS	THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF NODESIGN LLC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF IS STRICTLY PROHIBITED.						
COATING:		DRAWN: MEM	DATE: 6-9-21	SIZE: A				
NOTE:		ENGR: MEM	DATE: 6-9-21	REV: A				
		<table border="1"> <tr> <td>SCALE: MM</td> <td>WEIGHT: 90 GRAMS</td> <td>SHEET 1 OF 1</td> <td>3RD ANGLE PROJECTION</td> </tr> </table>			SCALE: MM	WEIGHT: 90 GRAMS	SHEET 1 OF 1	3RD ANGLE PROJECTION
SCALE: MM	WEIGHT: 90 GRAMS	SHEET 1 OF 1	3RD ANGLE PROJECTION					
<p>MADE IN AMERICA</p> <p>WWW.DEVELOP-LLC.COM</p>								